



The International EPD® System
Programme operator: EPD international AB

Registration Number: **EPD-IES: 0001556:002** 



An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at <a href="https://www.environdec.com">www.environdec.com</a>

**Version 02** 

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EPD of multiple products, based on the

average results of the product group



Saint-Gobain Placo



#### **General information**

#### **Program Information**

PROGRAM:	The International EPD® System
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#### **PCR Information**

#### **Product Category Rules (PCR)**

CEN standard EN 15804:2012+A2:2019/AC:2021 as the Core Product Category Rules (PCR)

Product category rules (PCR): PCR 2019:14 Construction Products, version 2.0

Complementary PCR: (c-PCR-031), 2024-08-06. c-PCR Gypsum-based construction products

**PCR review was conducted by:** The Technical Committee of the International EPD® System See www.environdec.com for a list of members.

Chairs of the PCR review: Rob Rouwette (chair), Noa Meron (co-chair).

#### Verification

External and independent ('third-party') verification of the declaration and data, according to ISO
14025:2006, via
EPD verification through:
☑ Individual EPD verification without a pre-verified LCA/EPD tool
☐ Individual EPD verification with a pre-verified LCA/EPD tool
☐ EPD process certification* without a pre-verified LCA/EPD tool
☐ EPD process certification* with a pre-verified LCA/EPD tool
☐ Fully pre-verified EPD tool
Independent third-party verification of the declaration and data, according to ISO 14025:2006:
□ Verification of EPD by an individual verifier
External verifier: Marcel Gomez Environmental Consulting; Telephone: +34 630 64 35 93;
e-mail: info@marcelgomez.com
Approved by: The International EPD© System
Procedure for follow-up of data during EPD validity involves third part verifier: ☐ Yes ☒ No

# Ownership and limitations on use of EPD

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but published in different EPD programmes, may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same first-digit version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have identical scope in terms of included life-cycle stages (unless the excluded life-cycle stage is demonstrated to be insignificant); apply identical impact assessment methods (including the same version of characterization factors); and be valid at the time of comparison.



1

### Information about EPD owner

Address and contact information of the EPD owner: Saint-Gobain Placo (hereinafter Placo®). Príncipe de Vergara 132, 8ª planta - 28002 Madrid.

**Description of the organization of the EPD owner**: manufacture of plaster and Plasterboard (PYL).

**Management system-related certification:** The product has been manufactured in plants with a management system certified in accordance with ISO 14001, ISO 50001, ISO 9001, and ISO 45001.

**LCA practitioner:** Silvia Bailo (silvia.bailo@saint-gobain.com) and Sandra Perez-Jimenez (sandra.perez-jimenez@saint-gobain.com)

**Communication**: The intended use of this EPD is for B2B communication.

#### **Product Information**

Product Name: Placostic® Range Visual representation of the product:





UN CPC CODE: 37530 Articles of plaster or of composition based on plaster Manufacturing site: Gelsa Factory, Santa Lucía Sales Road, Km 12.7, 50786 - Gelsa de Ebro (Zaragoza)

# **Product Description**

The range of products in the Placostic® Range is a family of plaster-based products that is used for all types of renovations:

- Placostic® Standard: Multipurpose paste for plastering, smoothing and covering cracks. Especially indicated for filling holes, chips, scratches, cracks, plastering, leveling and smoothing of surfaces indoors.
- Placostic® Renovation 1 and 8 hours: paste to cover drop, level and renovate painted interiors.
- Placostic® Ceramic: coating paste on interior ceramic surfaces that are to be coated with paint, ceramic material or other materials.
- Placostic® Pro Painters: paste for renovation, stippling and straightening.

For more information: <a href="https://www.placo.es/">https://www.placo.es/</a>

# **Technical data/physical characteristics:**

Parameter	Value / Description
Adhesion (MPa)	> 0.3 N/mm2
Reaction to fire	A1
Surface hardness	70 Shore C units



Application	Value / Description					
Intended use and key functionalities	Smoothing and renovation pastes for interiors. They are used to plaster, smooth, cover cracks, cover fine stipple and repair surfaces.					
	Aesthetic and functional improvement of the interior walls, facilitating smooth finishes ready to paint. Contributes to the durability of the inner lining.					
	Indoor use only. Not suitable for permanent wet or outdoor areas.  Apply to clean, dry and stable surfaces.					
Lifespan	50 years					

### **Content declaration**

Description of the main components and/or materials:

Quantity per 1 declared unit: 1kg of Placostic® dry powder to make even surfaces smooth, from 0,1 to 3mm thickness.

Product components	Mass (kg)	Post-consumer recycled material, mass-% of product	Biogenic material, mass-% of product	Biogenic material, kg C/product or declared unit
Gysum	0.2 - 0.6	0	0	0
Calcium carbonate	0.2 - 0.5	0	0	0
Other additives	0 – 0.1	0	0.2	2.31E-03
Total 1		0	0.2	2.31E-03
Packaging materials	Mass (kg)	Mass-% (versus the product)	Biogenic material, kg C/product or unit declared	
Wood	0.03	3.3	1.48E-03	
Bags	0.004	0.4	1.36E-02	
Plastic	0.001	0.1	0	
Total 0.035		3.8	1.51E-02	

# **Hazardous substances**

At the date of issue of this declaration, there is no "Substance of Very High Concern" (SVHC) in concentration above 0.1% by weight, and neither do their packaging, following the European REACH regulation (Registration, Evaluation, Authorization and Restriction of Chemicals).



# **LCA** information

TYPE OF EPD	Cradle to grave and module D							
DECLARED UNIT	1kg of Placostic® dry powder to make even surfaces smooth, from 0,1 to 3mm thickness.							
CONVERSION FACTOR TO MASS	Not applicable							
SYSTEM BOUNDARIES	Cradle to grave and module D							
REFERENCE SERVICE LIFE (RSL)	The Reference Service Life (RSL) of the Gypsum product is 50 years. This 50-year value is the amount of time that we recommend our products last for without refurbishment and corresponds to standard building design life.							
CUT-OFF RULES	All data is available, no cut-off rules has been applied. In the case that there is not enough information, the process energy and materials representing less than 1% of the whole energy and mass used can be excluded (if they do not cause significant impacts). The addition of all the inputs and outputs excluded cannot be bigger than the 5% of the whole mass and energy used, as well of the emissions to environment occurred. Flows related to human activities such as employee transport are excluded.  The construction of plants, production of machines and transportation systems are excluded since the related flows are supposed to be negligible compared to the production of the building product when compared at these systems lifetime level.							
ALLOCATIONS	Allocation has been avoided when possible and when n possible a mass allocation has been applied.  The polluter pays and the modularity principles as well have been followed.							
DATA QUALITY ASSESSMENT	Data quality of primary and secondary data had been judged by its precision (measured, calculated, or estimated), completeness (e.g., unreported emissions), consistency (degree of uniformity of the methodology applied), and representativeness (geographical, technological, and temporal).							
GEOGRAPHICAL COVERAGE AND TIME PERIOD	Scope: Spain and Portugal The data is collected from Gelsa's production site in Zaragoza, Spain. Data collected for the year 2023							
BACKGROUND DATA SOURCE	Databases from Sphera CUP2024.2 and ecoinvent v.3.10 EF Package 3.1							
SOFTWARE	Sphera LCA for experts 10							



# Data quality declaration

Process	Source type	Source	Reference year	Data category	A1-A3 GWP- GHG [kg CO2 eq.]
Manufacturing process					
Thermal energy	Database	Sphera 2024.2	<5 years old	Primary data	29.7%
Electricity	Database	Sphera 2024.2 /ecoinvent 3.10	<5 years old	Primary data	0.1%
RMs from EPD					
EPD specific RM1	EPD	EPD number	EPD publication year	Primary data, secondary data	0%
EPD specific RM2	EPD	EPD number	EPD publication year	Primary data, secondary data	0%
Transportation (only if s collected)	pecific data				
Transport of RM Product	Database	Sphera 2024.2 /ecoinvent 3.10	<5 years old	Secondary data	5.0%
Transport of RM Packaging	Database	Sphera 2024.2 /ecoinvent 3.10	<5 years old	Secondary data	0.6%
Product					
Product - RM on demand1	EPD/Database	EPD number / Sphera 2024.2 /ecoinvent 3.10	<5 years old/EPD publication year	Primary data, secondary data	2.5%
Product - RM on demand2	EPD/Database	EPD number / Sphera 2024.2 /ecoinvent 3.10	<5 years old/EPD publication year	Primary data, secondary data	0%
Product - RM on demand3	EPD/Database	EPD number / Sphera 2024.2 /ecoinvent 3.10	<5 years old/EPD publication year	Primary data, secondary data	0%
Packaging					
Pack - RM on demand1	EPD/Database	EPD number / Sphera 2024.2 /ecoinvent 3.10	<5 years old/EPD publication year	Primary data, secondary data	0%
Pack - RM on demand2	EPD/Database	EPD number / Sphera 2024.2 /ecoinvent 3.10	<5 years old/EPD publication year	Primary data, secondary data	0%
Pack - RM on demand3	EPD/Database	EPD number / Sphera 2024.2 /ecoinvent 3.10	<5 years old/EPD publication year	Primary data, secondary data	0%
Background datasets in A1-A3					
Other processes	Database	Sphera 2024.2 /ecoinvent 3.10	<5 years old	Secondary data	0%
				Total share of primary data	38%

A1-A3 GWP-GEI

2.06E-01

1

# **Description of system boundaries**

System boundaries (X=included. MND=module not declared)

	PRODUCT CONSTRUCTI STAGE ON STAGE						USE STAGE							END OF LIFE STAGE				
	Raw material supply	Transport	Manufacturing	Transport	Construction-Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-recovery	
Module	A1	A2	АЗ	A4	A5	B1	B2	ВЗ	B4	B5	B6	В7	C1	C2	C3	C4	D	
Declared Modules	Х	Х	Х	х	Х	Х	Х	x x		Х	Х	Х	Х	Х	Х	Х	Х	
Geography	EU	EU	SP	SP- PT	SP- PT	SP- PT	SP- PT	SP- PT	SP- PT	SP- PT	SP- PT	SP- PT	SP-PT	SP- PT	SP- PT	SP- PT	SP-PT	

# Life cycle stages

### A1-A3. Product stage

The product stage of plaster products is subdivided into 3 modules A1, A2 and A3 respectively "raw material supply", "transport to manufacturer" and "manufacturing".

#### A1. Raw materials supply

This module includes the extraction and transformation of raw materials.

#### A2. Transport to the manufacturer

This module includes the transportation of raw materials and packaging to the manufacturing site. The modelling includes road, boat and/or train transportations.

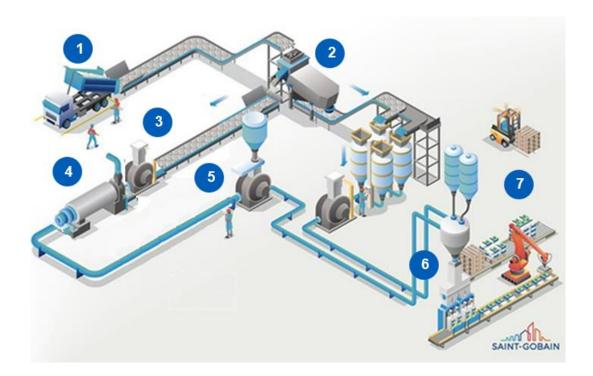
#### A3. Manufacturing

This module includes the manufacture of products and the manufacture of packaging. The production of packaging material is considered at this stage. The processing of any waste arising from this stage is also included.



1

#### Manufacturing process flow diagram



#### 1. Mineral gypsum transport

Mineral gypsum extracted in the quarry is transported by truck to the processing plant.

#### 2. Screening and separation of fines

The material is subjected to a screening process to separate the fine particles from the gypsum, thus optimizing the subsequent stages.

#### 3. Primary crushing

Gypsum is crushed to reduce its granulometry, facilitating its handling and thermal processing.

#### 4. Calcination in a Beta oven

The crushed material is placed in a fluidized bed furnace (Beta furnace), where calcination takes place. This process transforms natural gypsum (dihydrate) into Beta gypsum (hemihydrate), removing some of the water content.

#### 5. Final Crushing and Screening

The calcined gypsum is crushed again and screened to obtain the desired grain size, according to the specifications of the final product.

#### 6. Mixing with additives

Specific additives and pigments are incorporated, and a homogeneous mixture is made to obtain a formulation adapted to the needs of the customer or application.

#### 7. Packaging and distribution

The final product is packaged and ready for storage or distribution to the customer



#### A4-A5. Construction process stage

The construction process is divided into 2 modules: A4, Transport to the building site and A5, Installation in the building.

#### A4. Transport to the building site

This module includes transport from the production gate to the building site. Transport is calculated based on a scenario with the parameters described in the following table.

Parameter	Value / Description
Fuel type and consumption of vehicle or vehicle	Cargo truck, maximum load weight of 27 t, actual load
type used for transport e.g., long-distance truck,	of 24 t and consumption of 0.38 liters per km
boat, etc.	
Distance	587 km by truck; 12 km by ship
Capacity utilisation (including empty returns)	100% (30% empty returns)
Bulk density of transported products*	750 - 950 kg/m3
Volume capacity utilisation factor	1 (default)

#### A5. Installation in the building

This module includes: the installation of the product, the surplus of raw materials and packaging (cradle to gate) to compensate for the loss of product during the installation, the transport and management of packaging and product waste.

The amount of dry powdered Placostic® paste needed to cover 1 m2 with a thickness of 1 mm is 1 to 1.2 kg, with a recommended ratio of 6.5 kg of water / 15 kg of dry powder.

Parameter	Value / Description
Ancillary materials for installation (specified by materials)	None
Water for on-site mixing of jointing compound	0.52 litres/kg
Other resource use	None
Electricity for on-site mixing	0.019 MJ/kg
Scrap rate at installation	100% product 100% plastic and paper
Wastage of materials on the building site before waste processing, generated by the product's installation (specified by type)	Plaster: 0.05kg/kg Wood: 0.03kg/kg Plastic: 0.001kg/kg Bags: 0.004 kg/kg
Transport of packaging waste	Landfill: 80 km
Output materials (specified by type) as results of waste processing at the building site e.g., of collection for recycling, for energy recovering, disposal (specified by route)	Gypsum: 0.05kg/kg to landfill Wood: 0.03 kg/kg to reuse Plastic: 0.001kg/kg to landfill Bags: 0.004 kg/kg to landfill
Direct emissions to ambient air, soil, and water	None



## **B1-B7.** Use stage (excluding potential savings)

The use stage is divided into the following modules:

- **B1**: Use
- B2: Maintenance
- B3: Repair
- **B4**: Replacement
- **B5**: Refurbishment
- **B6**: Operational energy use
- B7: Operational water use

The product has a reference service life of 50 years. This assumes that the product will last in situ with no requirements for maintenance, repair, replacement, or refurbishment throughout this period. Therefore, it has no impact at this stage.

### C1-C4. End of Life Stage

This stage includes the next modules:

- C1: Deconstruction, demolition. The de-construction and/or dismantling of the product take part of the demolition of entire building. The energy considered for demolition is 0.05 MJ/m².
- C2: Transport to waste processing
- C3: Waste processing for reuse, recovery and/or recycling
- C4: Waste disposal, including physical pre-treatment and site management.

Description of the scenarios and additional technical information for the end of life:

Parameter	Value / Description
Collection process specified by type	100% gypsum to landfill, collected and mixed with the rest of the construction waste
Recovery system specified by type	0 kg recycled
Disposal specified by type	1 kg to landfill
Assumptions for scenario development (e.g. transportation)	The waste will be transported by truck with a payload of 24 t, using diesel as fuel consuming 38 liters per 100 km Transport distance to landfill: 80 km

# D. Reuse/recovery/recycling potential

In the module D is declared the environmental benefits and loads from reusable products, recyclable materials, or energy recovery. Module D considers:

- Inputs of secondary materials: recycled raw materials for product and packaging (pre- and post-consumer),
- Outputs of secondary materials: product and/or packaging sent to recycling,
- Exported energy (electric or thermal): product and/or packaging sent to incineration with energy recovery.



# **Environmental performance**

As specified in EN 15804:2012+A2:2019/AC:2021 and the Product-Category Rules, the environmental impacts are declared and reported using the baseline characterization factors based on EF 3.1. Raw materials and energy consumption, as well as transport distances have been taken directly from the manufacturing plant.

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

The results of the end-of-life stage (modules C1-C4) should be considered when using the results of the product stage (modules A1-A3).

**Disclaimer 1:** The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the following indicators:

- Resource use, mineral and metals [kg Sb eq.]
- Resource use, energy carriers [MJ]
- Water deprivation potential [m³ world equiv.]
- Land use [Pt]
- Human toxicity (cancer) [CTUh]
- Human toxicity(noncancer) [CTUh]
- Ecotoxicity (freshwater [CTUe]

**Disclaimer 2:** The impact category lonizing radiation, human health [kBq U235 eq.] deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction material is also not measured by this indicator.

**Disclaimer 3:** The assumptions for the modules are in accordance with the project report (LCA study).

The following non-mandatory additional environmental indicators are not declared:

- Ecotoxicity freshwater [CTUe]
- Particulate Matter emissions [Disease incidence]
- Cancer human health effects [CTUh]
- Ionizing radiation human health [kBq U235 eq.]
- Non-cancer human health effects [CTUh]
- Land Use [Pt].

The results refer to a declared unit of 1kg of Placostic® dry powder to make even surfaces smooth, from 0,1 to 3mm thickness. The following results refer to several products manufactured in the same production site.



# **Environmental Impacts**

		PRODUCT STAGE		RUCTION	USE STAGE								BENEFITS AND LOADS BEYOND THE LIFE CYCLE			
Environmental indicators		A1/A2/A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
	Climate Change [kg CO2 eq.]	1.45E-01	5.09E-02	6.89E-02	0	0	0	0	0	0	0	5.15E-03	7.18E-03	0	1.97E-02	0
(m)	Climate Change (fossil) [kg CO2 eq.]	2.07E-01	4.99E-02	1.28E-02	0	0	0	0	0	0	0	5.15E-03	7.04E-03	0	1.49E-02	0
	Climate Change (biogenic) [kg CO2 eq.]	-6.31E-02	1.37E-04	5.61E-02	0	0	0	0	0	0	0	4.15E-07	1.94E-05	0	4.77E-03	0
	Climate Change (land use change) [kg CO2 eq.]	3.13E-04	8.22E-04	2.79E-05	0	0	0	0	0	0	0	4.47E-07	1.17E-04	0	5.59E-05	0
	Ozone depletion [kg CFC-11 eq.]	3.87E-09	4.94E-15	2.07E-10	0	0	0	0	0	0	0	7.87E-11	6.99E-16	0	1.01E-10	0
<b>&amp;</b>	Acidification terrestrial and freshwater [Mole of H+ eq.]	5.13E-04	6.25E-05	3.54E-05	0	0	0	0	0	0	0	4.64E-05	7.91E-06	0	8.85E-05	0
	Eutrophication freshwater [kg P eq.]	4.30E-06	2.09E-07	2.68E-07	0	0	0	0	0	0	0	1.81E-08	2.96E-08	0	5.41E-08	0
	Eutrophication marine [kg N eq.]	1.12E-04	2.03E-05	8.27E-06	0	0	0	0	0	0	0	2.15E-05	2.63E-06	0	2.60E-05	0
	Eutrophication terrestrial [Mole of N eq.]	1.27E-03	2.45E-04	9.12E-05	0	0	0	0	0	0	0	2.36E-04	3.20E-05	0	2.84E-04	0
	Photochemical ozone formation - human health [kg NMVOC eq.]	5.73E-04	5.68E-05	3.75E-05	0	0	0	0	0	0	0	7.03E-05	7.39E-06	0	8.79E-05	0
	Resource use, mineral and metals [kg Sb eq.] <sup>1</sup>	9.43E-07	4.17E-09	4.85E-08	0	0	0	0	0	0	0	1.84E-09	5.90E-10	0	6.16E-09	0
	Resource use, energy carriers [MJ] <sup>1</sup>	4.14E+00	6.41E-01	2.40E-01	0	0	0	0	0	0	0	6.67E-02	9.05E-02	0	2.04E-01	0
(3)	Water deprivation potential [m³ world equiv.]¹	4.26E-02	7.29E-04	2.88E-02	0	0	0	0	0	0	0	2.07E-04	1.03E-04	0	6.30E-03	0

<sup>&</sup>lt;sup>1</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator



# **Resource Use**

	PRODUCT CONSTRUCTION STAGE			USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE	
Res	ource Usage Indicators	A1/A2/A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
*	Use of renewable primary energy (PERE) [MJ] <sup>2</sup>	7.77E-01	5.40E-02	5.03E-01	0	0	0	0	0	0	0	4.14E-04	7.65E-03	0	2.17E-02	0
*	Primary energy resources used as raw materials (PERM) [MJ] <sup>2</sup>	5.55E-01	0	-4.33E-01	0	0	0	0	0	0	0	0	0	0	0	0
*	Total use of renewable primary energy resources (PERT) [MJ] <sup>2</sup>	1.33E+00	5.40E-02	6.99E-02	0	0	0	0	0	0	0	4.14E-04	7.65E-03	0	2.17E-02	0
O	Use of non-renewable primary energy (PENRE) [MJ] <sup>2</sup>	3.49E+00	6.41E-01	2.07E-01	0	0	0	0	0	0	0	6.67E-02	9.05E-02	0	2.04E-01	0
O	Non-renewable primary energy resources used as raw materials (PENRM) [MJ] <sup>2</sup>	6.60E-01	0	3.30E-02	0	0	0	0	0	0	0	0	0	0	0	0
O	Total use of non-renewable primary energy resources (PENRT) [MJ] <sup>2</sup>	4.14E+00	6.41E-01	2.40E-01	0	0	0	0	0	0	0	6.67E-02	9.05E-02	0	2.04E-01	0
<b>%</b>	Use of secondary material (SM) [kg]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
*	Use of renewable secondary fuels (RSF) [MJ]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
U	Use of non-renewable secondary fuels (NRSF) [MJ]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
(3)	Use of net fresh water (FW) [m3]	1.12E-03	6.06E-05	6.77E-04	0	0	0	0	0	0	0	4.81E-06	8.59E-06	0	1.54E-04	0

<sup>&</sup>lt;sup>2</sup> From EPD International Construction Product PCR 2.0 (Annex 3). The option B was reatined to calculate the primary energy use indicators.



# **Waste Category & Output flows**

	PRODUCT STAGE		RUCTION AGE				USE S	STAGI	E			END OF LIF	E STAC	ЭE	BENEFITS AND LOADS BEYOND THE LIFE CYCLE
Waste Category & Output Flows	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
Hazardous waste disposed (HWD) [kg]	3.33E-03	2.07E-11	2.07E-04	0	0	0	0	0	0	0	5.83E-05	2.93E-12	0	6.57E-05	0
Non-hazardous waste disposed (NHWD) [kg]	1.02E-01	9.95E-05	7.05E-02	0	0	0	0	0	0	0	4.50E-04	1.41E-05	0	1.15E+00	0
Radioactive waste disposed (RWD) [kg]	4.01E-05	8.28E-07	2.16E-06	0	0	0	0	0	0	0	7.40E-09	1.17E-07	0	1.26E-06	0
Components for re-use (CRU) [kg]	0	0	3.06E-02	0	0	0	0	0	0	0	0	0	0	0	0
Materials for Recycling (MFR) [kg]	2.00E-02	0	9.99E-04	0	0	0	0	0	0	0	0	0	0	0	0
Material for Energy Recovery (MER) [kg]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Exported electrical energy (EEE) [MJ]	7.83E-04	0	3.91E-05	0	0	0	0	0	0	0	0	0	0	0	0
Exported thermal energy (EET) [MJ]	1.61E-03	0	8.04E-05	0	0	0	0	0	0	0	0	0	0	0	0



# Additional indicators from EN 15804

PRODUCT CONSTRUCTION STAGE STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE		
Environmental indicators	A1/A2/A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
GWP-GHG [kg CO2 eq.] <sup>3</sup>	2.06E-01	5.05E-02	1.36E-02	0	0	0	0	0	0	0	5.11E-03	7.13E-03	0	1.47E-02	0

# Information on biogenic carbon content

		PRODUCT STAGE
Bio	genic Carbon Content	A1 / A2 / A3
9	Biogenic carbon content in the product [kg]	2.31E-03
P	Biogenic carbon content in packaging [kg]	1.51E-02

Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO2.

The product contains biogenic carbon due to some of the additives used. In terms of packaging, biogenic carbon is quantified due to the production of wooden pallets and bags.

<sup>&</sup>lt;sup>3</sup> The indicator includes all greenhouse gases included in the total GWP, but excludes the absorption and emissions of biogenic carbon dioxide and the biogenic carbon stored in the product. Therefore, this indicator is almost the same as the GWP indicator originally defined in EN 15804:2012+A1:2013.



## **Declaration of variation**

This EPD covers five products manufactured in a single production site

According to PCR 2.0, since this EPD is multi-product, the variation of impact between products shall be declared.

The following table provides this variation of impact between:

- Reference and minimum (if the minimum is not the reference product)
- Reference and the maximum (if the maximum is not the reference product)
- Minimum and the maximum

Deviation	% Between Reference And Minimum	% Between Reference And Maximum	% Between Minimum And Maximum
GWP-GEI	> 10%	> 10%	> 10%
Climate Change	> 10%	> 10%	> 10%
Climate Change (fossil)	> 10%	> 10%	> 10%
Climate Change (biogenic)	> 10%	> 10%	> 10%
Climate Change (land use change)	< 10%	> 10%	> 10%
Ozone depletion	> 10%	> 10%	> 10%
Acidification terrestrial and freshwater	> 10%	> 10%	> 10%
Eutrophication freshwater	> 10%	> 10%	> 10%
Eutrophication marine	> 10%	> 10%	> 10%
Eutrophication terrestrial	> 10%	> 10%	> 10%
Photochemical ozone formation - human health	> 10%	> 10%	> 10%
Resource use, mineral and metals	> 10%	> 10%	> 10%
Resource use, energy carriers	> 10%	> 10%	> 10%
Water deprivation potential	> 10%	> 10%	> 10%

# Additional environmental information:

#### **Electricity Information**

The factory based in Gelsa (Zaragoza) uses electricity with a Guarantee of Origin (GO) certificate.

Therefore, the electricity mix considered for the manufacture of the product under study is modelled according to the electricity mix described in the Guarantee of Origin certificate. The amount of electricity purchased with GO's covers 100% of the electricity consumption at the manufacturing site.

Type of information	Description							
Location	Representative of the guarantee of origin acquired by Saint-Gobain							
Share of electricity covered by Guarantee of Origin	100% of energy consumption is covered by GO							
Dataset version	Sphera CUP2024.2 Ecoinvent 3.10 (Medium Voltage)							



Type of dataset Cradle to door of the Sphera and ecoinvent databases

Source of electricity mix Certificate of Redemptions of Guarantee of Origin 2023

GHG-GWP CO2 eq. 0.01 kg CO2 eq/kWh

An EPD is valid for 5 years. Therefore, the GO will be prolonged continuously to be valid for the whole validity of the EPD. If not prolonged, the EPD will be updated.

# **Version history**

This document corresponds to version 2 of the DAP Placostic® Range.

The differences from the previous version are as follows:

- EN 15804 Standard (EN 15804:2012+A1:2014 in version 1)
- PCR (PCR 2012-01 v2.3 in version 1)
- Calculation software (SimaPro 9.0.0.30 in version 1)
- Database (Ecoinvent 3.5. in version 1)
- A new product is included in the range (Placostic® Pro Painters)
- Electric mix (Spain 2018 in version 1)

## **Abbreviations**

AIB Association of issuing bodies

DU Declared unit

EPD Environmental Product Declaration

eq. equivalents
FU Functional unit

a gram

GJ Giga Joules (as Net Calorific Value)

IOBC Instantaneous Oxidation of Biogenic Carbon

EF Environmental Footprint

GO's Guaranty of origin

kg kilogram kWh kilowatt-hour

L liter

LCA Life Cycle Assessment

LCI Life Cycle Inventory Analysis
LCIA Life Cycle Impact Assessment
MJ Mega Joules (as Net Calorific Value)

PCR Product Category Rules

RSL Reference Service Life (in years)

ton metric ton

# References

- 1. ISO 14040:2006 Environmental Management-Life Cycle Assessment-Principles and framework.
- 2. ISO 14044:2006 Environmental Management-Life Cycle Assessment-Requirements and guidelines.



- 3. EN 15804:2012+A2:2019/AC:2021 Sustainability of construction works Environmental product declarations Core rules for the product category of construction products
- 4. EPD International. General Program Instructions (GPI) for the International EPD® System (version 5.0.1) www.environdec.com.
- 5. The International EPD System PCR 2019:14 Construction products and Construction services. Version 2.0.0
- 6. EN 15941 Sustainability of construction works Data quality for environmental assessment of products and construction work Selection and use of data
- 7. c-PCR Gypsum-based construction products (EN 17328) (c-PCR-031 version: 2024-08-06)
- 8. European Chemical Agency, Candidate List of substances of very high concern for Authorization. https://echa.europa.eu/candidate-list-table
- 9. LCA Report Name: DAPs Gypsum & Pastes 2025

